

Tack And Equipment *Guide*

Compiled by BLANCHE SCHAEFER

It's one of the most fun things to shop for as a horse person — tack. In the following pages, you'll find fun and functional tack and equipment products from *Barrel Horse News* advertisers sure to brighten up your trailer or barn tack rooms this spring.

Saddles



Bob Marshall's Sports Saddle

Sports Saddle, the original treeless saddle by Bob Marshall, is designed to be the most comfortably riding saddle for horse and rider on the market. These lightweight saddles allow the most flexibility along with quality craftsmanship in one product.

Riders may completely customize a new saddle to their liking, from fitting a horse to fitting themselves, no matter which event or style in which they are participating. There are also a variety of saddles in stock for purchase and various methods to purchase for try-out. Bob Marshall offers new items, too, including matching headstalls, reins, stirrup straps, belts and more. You can customize all these accessories to match.

Also available are the former Bob Marshall Treed Saddles — the All-Around, Cutters, Ropers and Ranchers. These can be customized to the rider's liking, from the tree style up.

To place an order, call 270-988-2684 or visit sportssaddle.com. You can also like Sports Saddle, Inc. by Bob Marshall on Facebook.

Seven Saddles Safe Tree

The Seven Saddle Safe Tree is Seven's most popular saddle on the market right now. Barrel racers already love the perfectly balanced and square riding position that a Seven Saddle puts them in, and Seven has taken it even further with the Safe Tree. This tree features elevated swells and cantle, providing extra security, a secure seat and confidence booster for every level of rider, from kids to pros. Available in highly durable lightweight materials and top quality leather saddles.

Visit sevensaddle.com to see many beautiful saddles in stock or contact Seven to custom-build your unique saddle.



Robbie Phillips Saddlery

Robbie Phillips, son of former saddle maker Cecil Phillips, remodified his father's original barrel racing tree. The bars allow a rider close contact to the horse while riding and the flexibility to keep your feet forward. The flared bars help restrict any pinching while the horse is turning in full stride. The saddles are available in stock of 6 3/4-inch to 7 1/2-inch extra wide.

Robbie Phillips Saddlery is where comfort and quality come together. To see all your options, visit robbiephillipssaddlery.com or check out Robbie Phillips Saddlery on Facebook.



Circle Y Martha Josey Ultimate Cash Barrel Saddle

Riders love the best-selling Josey Ultimate Cash saddle for its secure seat design and forward-hung stirrups to keep your legs in front and underneath you. You can get your hand around the horn to push down more easily in your turn and pull up leaving.

Copper dots line the saddle and tie in with accents on the show billets and conchos for a polished look. The three-way rigging eliminates the need for a rear cinch, because it distributes the rigging pressure over a greater area on the horse's back. All levels of barrel racers love the Martha Josey saddle collection — see for yourself how one can transform your riding.

Any saddle can be customized through your authorized Circle Y saddle dealer. Find your saddle at circley.com.



Make Your Barrel Racers Unique

Add a **LEVELER**

LASER a Brand or Initial

Choose **WALNUT** wood & add an **INLAID DESIGN**

NETTLES STIRRUPS
Madisonville, TX
800-729-2234
www.NettlesStirrups.com

Protective Equipment

Tactical Splint Boots

Protecting and prolonging our horses' careers are on all of our minds with each ride. Tactical offers a stylish solution for protection in a splint boot that works for all disciplines — barrel racing, jumping, pole bending, reining, breakaway roping and more. In an effort to be the most efficient and cost-effective boots in your tack room, the boot design allows you to use the boots effectively on both front and back legs.

Find yours at ranchdressn.com.



Saddle Pads

3S Custom Equine: The Solution Pad

Coming soon from 3S Custom Equine, The Solution Pad features a precision shimming system created to help contour the horse's back and address asymmetrical conformation and issues with saddle fit.

The Solution Pad is comprised of extremely dense wool with a velcro opening under the wear leather to insert the selected shims between the layers. 100% wool, 100% breathable, 100% adjustable.

Available soon at 3scustomequine.com.



Synergy by Weaver Contoured Steam Pressed 100% Merino Wool Performance Pad

Just as you and your equine athlete continually strive for the best, the Weaver team works tirelessly to design high-performing gear to support your partnership. You can be confident that the Synergy by Weaver line of products is crafted from the finest materials, working together in synergy with the latest technology and innovation.

Purchase at your local Weaver Leather dealer or visit weaverequine.com to purchase and find more information.



Classic Equine ShockGuard Felt Top Saddle Pad

The Classic Equine ShockGuard felt-top saddle pad is made with revolutionary XPF foam that is open-celled, breathable, lightweight and durable with a self-adjusting profile. This pad stays in place and offers superior vibration and pressure mitigation. It provides maximum impact protection throughout the entire pad surface. Pliable and easy to clean even after extended use, this saddle pad is extremely durable and long lasting.

Available in 3/4-inch thickness and in sizes 28-by-30, 30-by-30, 30-by-32 and 31-by-32 inches for all sizes of saddles and horses. If additional support is needed, it's also available in 1-inch thickness and 31-by-32 inches.

Find yours exclusively at your favorite Classic Equine retailer and visit classicequine.com for more information.

Tough1 Barrel Shim Pad

The Tough1 barrel shim pad is an affordable solution to your saddle fit woes. This pad is constructed with an 85% wool blend moisture-wicking bottom with a rugged 600D canvas top. Quality wear leathers increase the durability of this pad to withstand everyday use.

The six shim pockets are strategically located to give you the ability to correct a variety of saddle fitting issues by adding or removing the included 1/2-inch felt shim pads. The shaped construction makes this pad a great choice for competition disciplines such as barrel racing or endurance riding. The pad measures 30-by-18 inches.

Find a Tough1 dealer near you at tough1.com.



5 Star Equine Products: The Barrel Racer

The Barrel Racer 5 Star Saddle Pad is a great pad for barrel racing and smaller saddles. It keeps your horse comfortable and your saddle in place, allowing the best performance from your horse.

The 100% pure wool felt wicks away moisture, cleans up easily and stabilizes your saddle with limited cinching. With more than 50 wear-leather options, you can customize your pad while providing protection and durability. The 5 Star Barrel Racer can be further customized with new embroidery designs, fringe options, crystals, spots, buckstitch and more.

The Barrel Racer square skirt measures 30 inches wide by 28 inches long and is also available as a round skirt in color choices natural, black, cinnamon, dark chocolate, turquoise, purple, hot pink, red, or royal blue. Thickness options are 1/2, 3/4, 7/8, 1 or 1 1/8 inches. Measure your saddle before ordering for proper fit — 5 Star recommends one to two inches of pad showing around the perimeter of your saddle.

All 5 Star pads are handcrafted in the USA. Customize your 5 Star pad with the interactive pad designer at 5starequine.com, call 870-389-6328 or email info@5starequine.com.



Tack

Nettles Stirrups

You can count on the Nettles Barrel Racer to push your performance up a notch. The Nettles Barrel Racer design sets these stirrups apart from the crowd. Their tight-in-the-middle and slim-on-the-sides construction assists in an easy ride as well as an easy exit. In addition to its six-laminate strength, these special Racers have rubber grippers that grab your boot for dynamic support. Push that performance even higher with the patented Nettles Leveler. The Leveler does exactly what it says. It levels your stirrup and sits your boot flat on the tread for enhanced balance and security. Its remarkable structure also removes stress from your ankles, knees and hips so you can concentrate on a powerhouse performance.

The stirrup is available in oak, walnut and a variety of distressed colors. Add a custom look to make them uniquely yours. To learn more or order your Nettles Barrel Racers, visit nettles-stirrups.com, email orders@nettlesstirrups.com, or call 936-348-6541 or 800-729-2234.



Reinsman Equestrian 970 Johnson Hack Combo Bit

Designed by leading barrel racing trainers and competitors, the 970 Johnson Hackamore Combo Bit offers long gag action coupled with a rope noseband for lift and control. The rope nose conforms well and works on the bridge of the nose for added rate and control. The chain mouth reduces pressure felt across the bars but provides just enough pressure on the tongue to guide and aid in flex to turn your horse at performance level.

This bit is ideal for riders looking for added lift, rate, flex and control. It works for a horse that does well in a combination bit but doesn't need a lot of mouth pressure.

The 970 Johnson Hackamore Combo is an all-time bestseller and rider favorite and comes with a lifetime warranty. This is the combo bit used by a renowned barrel racer

— check out her online article from our friends at *Barrel Horse News* by searching 'Reinsman Johnson Hack Combo' at barrehorsenews.com.

Find an authorized dealer at reinsman.com.



SUNFLOWER
Collection

Tough 1
www.Tough1.com

Cashel Company Crusader Fly Mask

Cashel's Crusader Fly Masks are the standard for comfort in fly protection. Soft-coated micromesh makes the Crusader Fly Mask durable, soft and comfortable. Most importantly, the mask is form-fitting with a shape that keeps consistent through all wind and temperature conditions.

The patented three-hole cap and double dart construction hold material well away from sensitive eyes, lashes and temples without damaging the forelock — pulling your horse's forelock to the outside of the mask has got to feel good and provides a more natural and complete field of vision.

The Crusader also blocks up to 70% of the sun's damaging UV rays, protecting horses from eye problems and sunburn. Choose the long-nose style to help prevent sunburn, especially on horses with white noses and sensitive pink skin around the nostrils and mouth, without having to apply annoying ointment or sunscreen that doesn't last.

The Cashel Company Crusader Fly Masks retail for \$28.99 standard design or \$34.99 standard with long nose and are available at your favorite Cashel Company dealers and online at cashelcompany.com.



Professional's Choice Cactus Collection

The new Professional's Choice Cactus Tack Collection allows you to stand out in the crowd. This beautiful tack collection is hand-tooled and has a hand-painted cactus motif on a classical geometric background with stainless steel hardware. The collection features a new breast collar design and short-cheek headstalls.

All pieces are sold separately. Order yours at jefferspet.com.



Martin Saddlery Antique Roped Edge Dot Headstall and Breastcollar

Simple, beautiful, soft and supple antique roped edge dot leather headstall and breastcollar from Martin Saddlery is the perfect and affordable way to freshen up your tack this spring.

Available in natural or chocolate, the ever-popular 1-inch breastcollar is perfectly sized for running-bred, deep-shouldered athletes. Pair with the matching headstall to really treat yourself and your horse.

The breastcollar retails for \$129.99 and matching headstall is \$89.99. Both are available at your favorite Martin dealer or online at martinsaddlery.com.

Protective Equipment

Tough1 Max Sport Boots with Cooltex Lining

Protect your horse's legs to the max with this new sport boot from Tough1. The Tough1 Max Sport Boots are constructed with Tough1's new Cooltex lining material that wicks away moisture to keep legs cool. The perforated neoprene base and durable contour construction virtually molds to the leg for a comfortable fit that keeps dirt out.

This boot also features an innovative neoprene cross-cradle strap that offers a more balanced suspensory support system than traditional sport boot designs. Finished with Tough1's super strong Quick Grip closures and a durable protective patch at the rear of each boot.

The Tough1 Max Sport Boots come in four colors: black, white, royal blue, red; and in sizes small, medium and large.

Find a Tough1 dealer near you at tough1.com.



Barn and Equipment

Reveal 4-N-1

Reveal 4-N-1 is the ultimate arena and ground prep tool. Whether you manage a professional arena or ride in your backyard, the Reveal 4-N-1 will help you achieve the best footing for you and your horse. Keep riding through the tough weather conditions with the help of the Reveal 4-N-1.

Both the manual and hydraulic designs help to make ground preparation and maintenance easier and less time consuming. It's a rugged, hard-working tool that easily attaches to your tractor and is one of the most essential pieces of equipment for day-to-day operations.

The Regular model Reveal 4-N-1 is easy to handle with most mid-sized tractors, and the Heavyweight model is for larger HP tractors. A Wheel Model and the Ultimate 4-N-1 Laser Model, with an automated control system, are available upon request.

A water kit available for the 7- and 8-foot models holds two 65-gallon tanks for wetting down dusty arenas and maintaining moisture.

The Reveal 4-N-1 is endorsed by the ANHA and is the official tool of the National Barrel Horse Association. Reveal 4-N-1 believes the quality of the product that bears their family name is always their priority. Don't be fooled by imitators. The Reveal 4-N-1 is the original and still the best multipurpose tool, with over 33 years of quality manufacturing and excellent customer service based in Mount Orab, Ohio.

For a free brochure or to learn more about the 4-N-1, visit reveal4-n-1.com or call 937-444-2609.



An advertisement for Bob Marshall Sports Saddle. The background is a desert landscape with a herd of horses. In the top left is a circular logo with the text "BOB MARSHALL SPORTS SADDLE ORIGINAL TREELESS". The main headline reads "THE ORIGINAL TREE-LESS SADDLE®". Below this is a banner that says "A SADDLE FOR ALL AGES!". Three saddles are displayed: a small "BABY-BOB" saddle with "FLORAL ENGRAVED" text below it; a "YOUTH CUT" saddle with "ROUGHOUT" text below it; and a large "FULL SIZE" saddle with "FEATHER TOOLED" text below it. At the bottom, there is a logo for "HANDCRAFTED IN KENTUCKY" and the text "GIVE US A CALL! • 270-988-2684" and "SPORTSSADDLE.COM".

FarmTek Barrel Racing System

When thousandths of seconds count, you can count on FarmTek to provide accurate, reliable timekeeping for your barrel race. Featuring a Polaris timing console, one pair of electronic eyes, two tripods, a custom hard-shell carrying case and batteries, the FarmTek barrel racing system includes all you need for simple, hands-free timing. Setup and teardown is a snap with no cables or wires, and the system can be upgraded to time additional events such as team roping and ranch sorting.

The FarmTek barrel racing system automatically starts and stops when the rider crosses the electronic eye beam, making it the ideal timing solution for barrel racing, pole bending and other speed events. The timer can even be set to ignore intermediate beam breaks for multiple-pass events like the figure eight and relays. No manual reset is required between riders, so events can move more smoothly with no awkward pauses between competitors. Penalties can be added and automatically updated on any connected scoreboard.

Barrel racing and rodeo producers demand quality, and that is why FarmTek is the official timing equipment of the National Barrel Horse Association and used at all of its super shows and world championship



events. For top-notch accuracy and efficiency in your event, look to the brand that has provided high-quality, American-made electronic timing systems, backed by excellent customer service, for more than 35 years.

FarmTek equipment is compatible with numerous computer timing software for barrel racing and other events. The FarmTek barrel racing system retails for \$824 and can be purchased through FarmTek's website at farmtek.net or by calling 1-800-755-6529.

An advertisement for Stratford Buckstitch horse gear. The background is a dark wood grain. In the center is a black leather saddle with yellow accents. Surrounding the saddle are various pieces of tack: a teal halter with white diamond patterns, several black, purple, and teal straps with buckles, and a purple and teal lead rope. The text "STRATFORD BUCKSTITCH" is written in large, white, serif font at the top, with "HORSE · PONY · MINI" below it. In the bottom right corner, there are social media icons for Facebook, Instagram, and YouTube, along with the website "www.Tough1.com" and the "Tough 1" logo.

LED Wisconsin

Since LED Wisconsin's humble beginnings years ago, it has quickly become the go-to for lights for dairy operators all over the US as well as larger commercial and agriculture projects.

LED Wisconsin lights come with a 5-year manufacturer warranty and are DLC listed, which qualifies them for any rebates power providers may be offering. Upgrading to LED reduces electricity usage, and these fixtures can withstand harsh environments.

LED Wisconsin has lights in service from valued electrical professionals in California, Oregon, Maine, Georgia, Kentucky, the Carolinas, Utah, Idaho, Arizona, Texas, New York, Pennsylvania, Connecticut, Maryland, Virginia, Kentucky, Tennessee, Florida, Ohio, and all over the Midwest including Wisconsin, Iowa, Minnesota, Illinois, Michigan, Indiana, North and South Dakota, as well as Nebraska, Kansas, and Missouri.

Each job is customized for the customer based on size of building and amount of light wanted.

Learn more by calling 724-485-9500 (preferred) or online at ledwisconsin.com.



Boss Equine

Boss Equine is known for inventing the Boss bucket, which is the only collapsible flatback bucket on the market. Designed to save storage space for competitors and built to last, Boss buckets make storage issues a problem of the past.

Customization is available, perfect for personalizing your own Boss buckets or adding them to a prize line of awards — a popular choice for race producers across the country.

Boss buckets are available online at bossequineproducts.com or at any of the 32 dealers across the country.

BarrelHorse
news

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